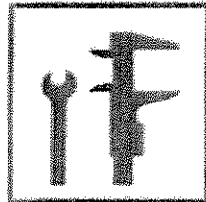

VIN: Vehicle: 5' / F10 / Sedan / M5 / S63 / MANUAL / USA left-hand drive / 2012 / 10
System version: 2.34.8 Data version: 2.34.0

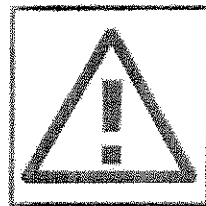
61 31 043

Removing and
installing/replacing roof
switch cluster (complete
with cover) (roof function
centre)



Special tools required:

- 00 9 323
- 00 9 325

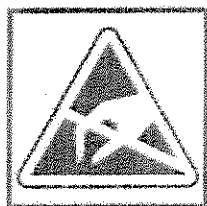


Important!

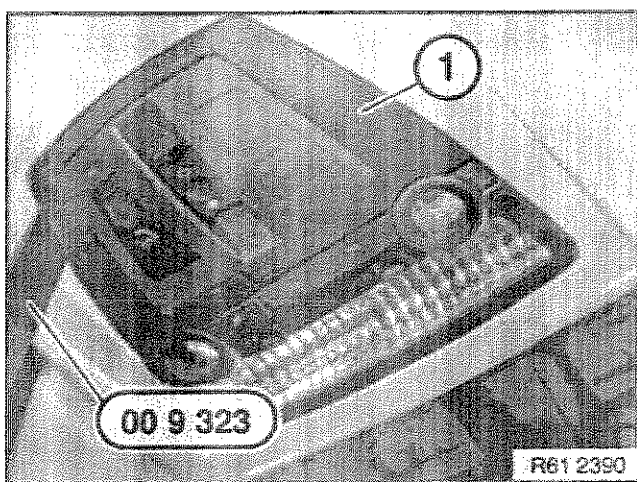
Follow notes for handling light bulbs
(interior lighting).

Important!

Read and comply with notes on protection
against electrostatic damage (ESD)



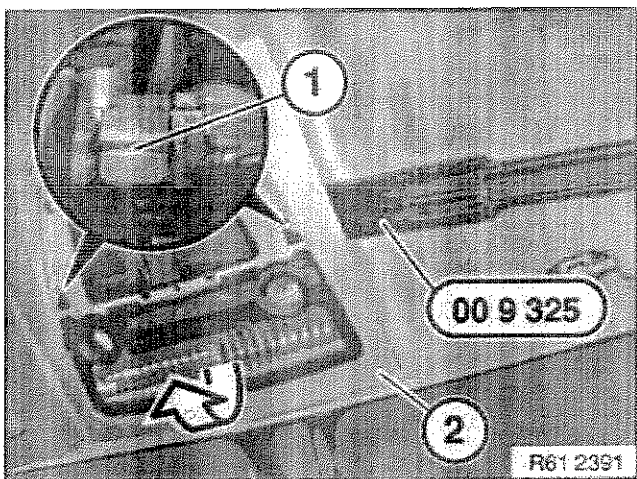
protection).



Carefully unclip cover (1) with special tool 00 9 323 and remove.

Installation note:

Ensure cover (1) is correctly seated.



Unlock retaining lugs (1) with suitable tool while carefully lifting out with special tool 00 9 325.

Remove roof switch cluster (2) in direction of arrow.

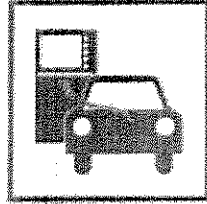
Unlock plug connections underneath and disconnect.

Installation note:

Retaining lugs (1) must not be damaged.

Make sure roof switch cluster (2) is correctly fitted.

Initialise slide/tilt sunroof if necessary.



Important!

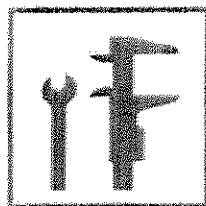
Disconnecting the plug connection for the SOS emergency call button results in fault entries in the telephone control unit (restriction in the emergency call system).

After installation, read out fault memory and if necessary delete entry.

VIN: Vehicle: 5' / F10 / Sedan / M5 / S63 / MANUAL / USA left-hand drive / 2012 / 10
System version: 2.34.8 Data version: 2.34.0

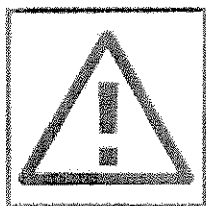
63 31 003

Removing and
installing/replacing
complete interior roof
light (rear)



Special tools required:

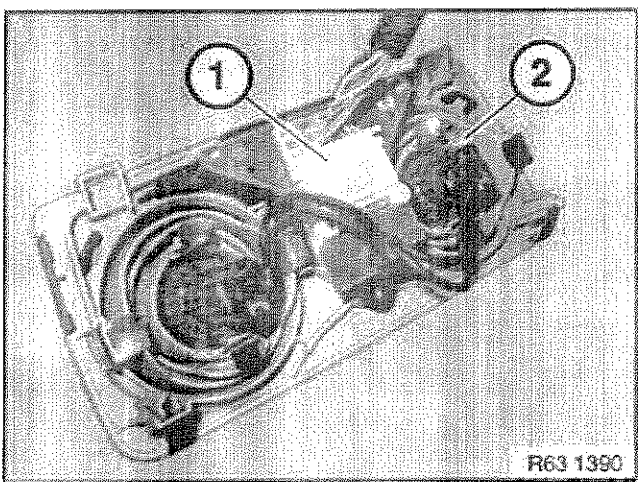
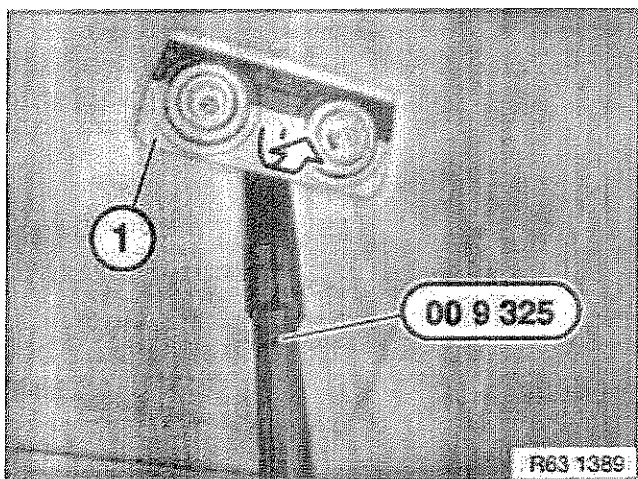
- 00 9 325



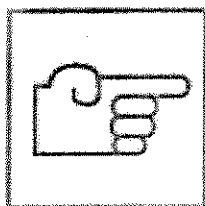
Important!

Follow instructions for handling light bulbs
(interior lights).

Carefully lever out interior roof light (1) with
special tool 00 9 325 in direction of arrow.



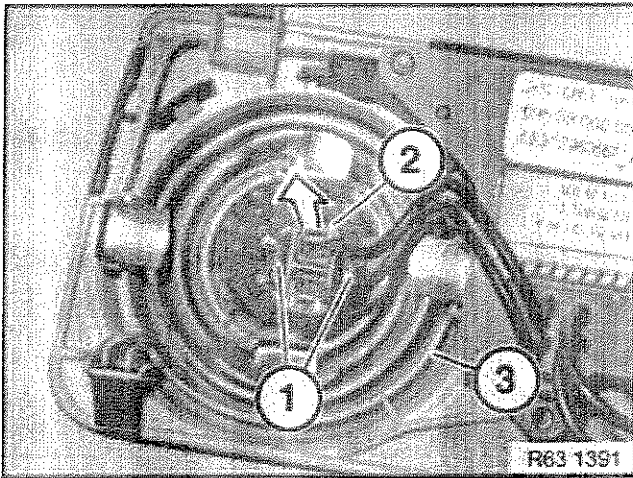
Unfasten plug connection (1) and disconnect.
Remove interior roof light (2).



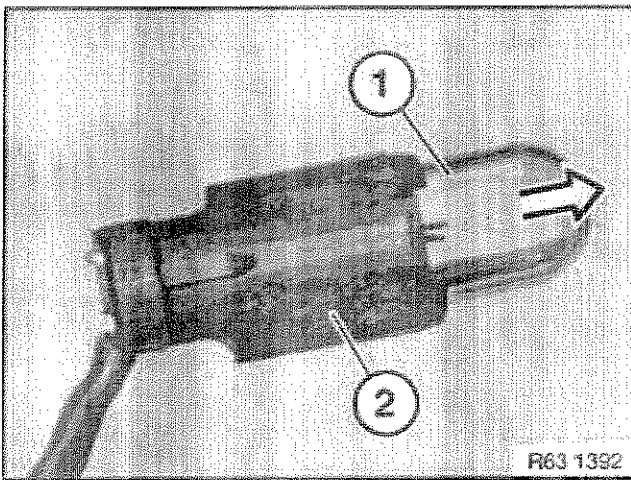
Replacement:

- Remove bulbs.
- Note bulb type

Unlock retaining lugs (1) and remove bulb holder (2) in direction of arrow from interior roof



light (3).



Pull bulb (1) out of bulb holder (2) in direction of arrow.