

REP-REP-RAF0163-6312860 Replacing control unit for left xenon
headlight, VIN: XXXXXXXX

ISTA system version	4.02.22.18122	Data version	R4.02.22.18122	Programming data	-
VIN	XXXXXXXX	Vehicle	5'/F10/SEDAN/535i/N55/AUTO/US/LL/2014/12		
Int.lev.works	-	Int.lev. (cur.)	-	Int.lev.(tar.)	-
Mileage	0 km				

63 12 860

Replacing control unit
for left xenon headlight

**Warning!**

Version with xenon lighting system:
Danger to life due to high voltage!
Disconnect all components from voltage
supply before removal.

Work on the entire xenon lighting system
(ignition device, control unit and bulb)
may only be carried out by qualified
personnel.

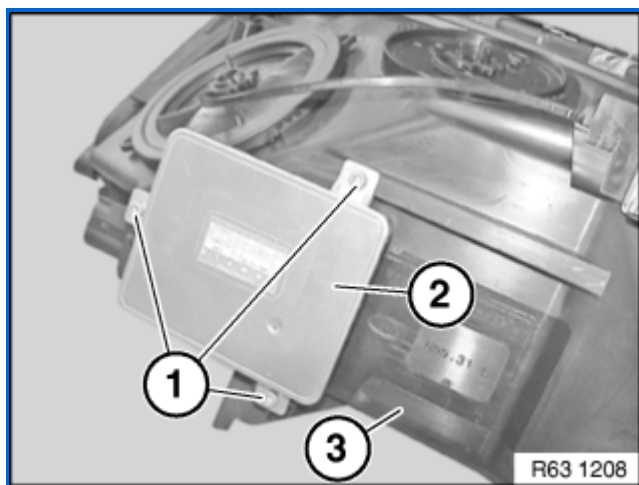
Comply with notes and notes on handling
[exterior lights](#).

**Important!**

Read and comply with [information on
protection against electrostatic
discharge](#) !

**Necessary preliminary tasks:**

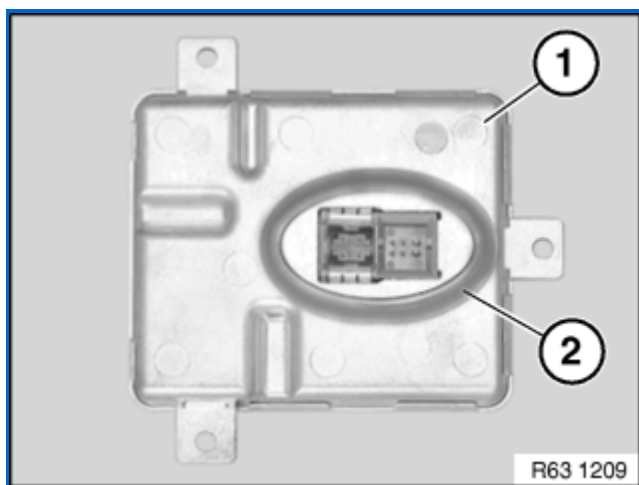
- Remove [left headlight](#)



Release screws (1).

Tightening torque [63 12 5AZ](#).

Remove control unit for xenon headlight (2) from headlight (3).

***Installation note:***

When installing control unit for xenon headlight (1), make sure sealing cup (2) is correctly seated.